



Council of the European Union
General Secretariat

Brussels, 11 July 2016

CM 3520/16

DEVGEN
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ACP
RELEX

COMMUNICATION

NOTICE OF MEETING AND PROVISIONAL AGENDA

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Subject: Working Party on Preparation for International Development Conferences -
HABITAT III

Date: 18 July 2016
Time: 10.00
Venue: COUNCIL
JUSTUS LIPSIUS BUILDING
Rue de la Loi 175, 1048 BRUSSELS

1. Adoption of the agenda
2. Update on negotiations / State of play
3. Preparation for PrepCom 3 (Surabaya, Indonesia, 25-27 July 2016)
 - a) Follow up and Review
 - b) UN Habitat
4. (Poss.) Revised draft outcome document for Habitat III
 - a) Main pending issues
 - b) Priorities and possible red lines

5. EU participation in PrepCom 3
 - a) Attendance
 - b) Coordination on the spot
6. AOB

NB: Council documents are available on Delegates Portal. A limited stock of documents produced immediately prior to the meeting will be available in the meeting room. Room attendants will provide copies on request at the earliest opportunity.

NB: Delegates requiring day badges to attend meetings should consult document [14387/1/12 REV 1](#) on how to obtain them.