



Brussels, 19 September 2016

CM 3968/16

DEVGEN
ACP
RELEX
ONU

COMMUNICATION

NOTICE OF MEETING AND PROVISIONAL AGENDA

Contact: yves-marie.leonet@consilium.europa.eu /
secretariat.devgen@consilium.europa.eu

Tel./Fax: +32 2 281 6087 / +32 2 281 2657

Subject: Working Party on Preparation for International Development Conferences -
HABITAT III

Date: 27 September 2016

Time: 10.00

Venue: COUNCIL
JUSTUS LIPSIUS BUILDING
Rue de la Loi 175, 1048 BRUSSELS

1. Adoption of the agenda
2. Follow-up to PrepCom 3 (Surabaya, Indonesia, 25-27 July 2016)
 - Exchange of information and state of play following the New York informals
3. Third United Nations Conference on Housing and Sustainable Urban Development (Habitat III; Quito, 17-20 October 2016)
 - a) Draft opening statement
 - b) Draft Commission decision on signing the Quito Declaration
 - c) EU participation and organisation of work on the spot
 - Intended participation
 - Side events, exhibitions and outreach
 - EU coordination on the spot

4. AOB

NB: Council documents are available on Delegates Portal. A limited stock of documents produced immediately prior to the meeting will be available in the meeting room. Room attendants will provide copies on request at the earliest opportunity.