



Council of the European Union  
General Secretariat

Brussels, 26 September 2016

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REV 1

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## COMMUNICATION

### **NOTICE OF MEETING AND PROVISIONAL AGENDA**

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Subject: Working Party on Preparation for International Development Conferences -  
HABITAT III

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Date: 27 September 2016

Time: 10.00

Venue: COUNCIL  
JUSTUS LIPSIUS BUILDING  
Rue de la Loi 175, 1048 BRUSSELS

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1. Adoption of the agenda
2. Follow-up to PrepCom 3 (Surabaya, Indonesia, 25-27 July 2016)
  - Exchange of information and state of play following the New York informals
3. Third United Nations Conference on Housing and Sustainable Urban Development (Habitat III; Quito, 17-20 October 2016)
  - a) Draft opening statement
  - b) New Urban Agenda (to be endorsed in Quito)
    - Update and exchange on the way forward
  - c) EU participation and organisation of work on the spot
    - Intended participation
    - Side events, exhibitions and outreach
    - EU coordination on the spot

4. AOB

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NB: Council documents are available on Delegates Portal. A limited stock of documents produced immediately prior to the meeting will be available in the meeting room. Room attendants will provide copies on request at the earliest opportunity.