



Brussels, 13 January 2015

CM 1058/15

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### COMMUNICATION

#### **NOTICE OF MEETING AND PROVISIONAL AGENDA**

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Subject: Working Party on International Development Conferences  
- HABITAT III

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Date: 19 January 2015  
Time: 10.00  
Venue: COUNCIL  
JUSTUS LIPSIUS BUILDING  
Rue de la Loi 175, 1048 BRUSSELS

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1. Adoption of the agenda
2. Working Party work programme for the first semester of 2015:
  - UN Habitat III Second Preparatory Committee (Nairobi, 14-16 April 2015)
  - 25<sup>th</sup> UN Habitat Governing Council (Nairobi, 17-23 April 2015)
    - Presentation by the Presidency
3. Discussion Paper on Habitat III
  - Presentation by the Commission and exchange of views
4. AOB

- NB: Council documents are available on Extranet. A limited stock of documents produced immediately prior to the meeting will be available in the meeting room. Room attendants will provide copies on request at the earliest opportunity.
- NB: Delegates requiring day badges to attend meetings should consult document 14387/1/12 REV 1 on how to obtain them.