



Council of the European Union
General Secretariat

Brussels, 20 February 2015

CM 1645/15

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COMMUNICATION

NOTICE OF MEETING AND PROVISIONAL AGENDA

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Subject: Working Party on preparation for International Development Conferences
- UN HABITAT III

Date: 26 February 2015

Time: 10.00

Venue: COUNCIL
JUSTUS LIPSIUS BUILDING
Rue de la Loi 175, 1048 BRUSSELS

1. Adoption of the agenda
 2. Revised Discussion Paper on Habitat III Process
 - Presentation by the Commission and exchange of views
 3. 2nd Preparatory Committee for UN Habitat III - line to take
 - Presentation by the Commission and exchange of views
 4. EU Opening Statement for the UN-Habitat 25th Governing Council
 - Presentation by the Presidency and exchange of views
 5. A.O.B.
- * *(NB): the meeting will be preceded by an informal exchange of views with Ana Moreno, the Coordinator of the Habitat III Secretariat.*

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- NB: Council documents are available on Extranet. A limited stock of documents produced immediately prior to the meeting will be available in the meeting room. Room attendants will provide copies on request at the earliest opportunity.
- NB: Delegates requiring day badges to attend meetings should consult document 14387/1/12 REV 1 on how to obtain them.