



Brussels, 14 September 2015

CM 3668/1/15  
REV 1

JAI  
SCH-EVAL  
COMIX

## COMMUNICATION

### NOTICE OF MEETING AND PROVISIONAL AGENDA

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Subject: Working Party for "Schengen Matters" (Schengen Evaluation) / Mixed Committee (EU-Iceland, Norway and Switzerland, Liechtenstein)

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Date: 18 September 2015  
Time: 10.00  
Venue: COUNCIL  
JUSTUS LIPSIUS BUILDING  
Rue de la Loi 175, 1048 BRUSSELS

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1. Adoption of the agenda
2. Schengen evaluation of the UK: Draft report on the SIS/SIRENE evaluation
  - Presentation and discussion  
doc. 11780/15 SCH-EVAL 20 SIRIS 57 COMIX 381 RESTREINT
3. Schengen Evaluations
  - 3.1 Proposal for a Council recommendation addressing the deficiencies identified in the 2015 evaluation of **Austria's** application of the Schengen acquis in the fields of management of the external border and of visa
    - Presentation and discussion  
doc. 11958/15 SCH-EVAL 23 FRONT 182 COMIX 396  
doc. 11977/15 SCH-EVAL 22 VISA 279 COMIX 402  
doc. 11987/15 SCH-EVAL 24 FRONT 185 VISA 280 COMIX 405

3.2 Proposal for a Council recommendation addressing the deficiencies identified in the 2015 evaluation of **Poland's** application of the Schengen acquis in the **field of the SIS**

- Presentation and discussion  
(document to be issued)

4. Biannual reports on the functioning of the Schengen area - Discussion on topics for and preparation of Council debate

doc. 9034/15 SCH-EVAL 16 COMIX 233

doc. 11830/15 SCH-EVAL 21 COMIX 386 (to be issued)

5. Any other business

- Information by the RO delegation on progress in the implementation of recommendations

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NB: Council documents are available on Extranet. A limited stock of documents produced immediately prior to the meeting will be available in the meeting room. Room attendants will provide copies on request at the earliest opportunity.

NB: Delegates requiring day badges to attend meetings should consult document 14387/1/12 REV 1 on how to obtain them.