



Council of the European Union  
General Secretariat

Brussels, 29 January 2016

CM 1354/16

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### **COMMUNICATION**

#### **NOTICE OF MEETING AND PROVISIONAL AGENDA**

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Subject: Working Party on International Environment Issues - Desertification

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Date: 12 February 2016

Time: 10.00

Venue: COUNCIL

JUSTUS LIPSIUS BUILDING

Rue de la Loi 175, 1048 BRUSSELS

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1. Adoption of the agenda
2. Presentation of the Dutch Presidency priorities and Working Party Roadmap
3. EU activities related to SDG's on land and soils: presentation by the Commission.
4. International deliberations on measuring SDG indicators/targets, and notably SDG 15.3, and stakes for the UNCCD\*
5. Work of the UNCCD Global Mechanism on the Great Green Wall initiative and program in preparation for support to LDN target setting\*
6. 'Status of World's Soil Resources' report: presentation by the Commission.

7. AOB

*\* In the margins of the meeting, Mr. Sasha Alexander, Policy Officer at the UNCCD Secretariat, and Mr. Markus Repnik, Managing Director of the Global Mechanism, will make a presentation and have an exchange of views with the Working Party, respectively for items 4 and 5.*

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NB: Council documents are available on Extranet. A limited stock of documents produced immediately prior to the meeting will be available in the meeting room. Room attendants will provide copies on request at the earliest opportunity.

NB: Delegates requiring day badges to attend meetings should consult document 14387/1/12 REV 1 on how to obtain them.