



Council of the European Union
General Secretariat

Brussels, 10 February 2016

CM 1456/16

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COMMUNICATION

NOTICE OF MEETING AND PROVISIONAL AGENDA

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Subject:	Working Party on Preparation for International Development Conferences - UN HABITAT III
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Date:	17 February 2016
Time:	10.00
Venue:	COUNCIL JUSTUS LIPSIUS BUILDING Rue de la Loi 175, 1048 BRUSSELS

1. Adoption of the agenda
2. Preparation of a common EU position for UN Habitat III
 - Revised discussion paper
 - Process and timetable
3. Europe Regional meeting (Prague, 16-18 March 2016)
 - Update on preparation
4. AOB

NB: *The meeting will be preceded by an informal exchange with Ms Ana Moreno (UN Habitat), starting at 10.00.*

- NB: Council documents are available on Extranet. A limited stock of documents produced immediately prior to the meeting will be available in the meeting room. Room attendants will provide copies on request at the earliest opportunity.
- NB: Delegates requiring day badges to attend meetings should consult document 14387/1/12 REV 1 on how to obtain them.