



Council of the European Union
General Secretariat

Brussels, 23 March 2016

CM 1983/16

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COMMUNICATION

NOTICE OF MEETING AND PROVISIONAL AGENDA

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Subject: Working Party on Preparation for International Development Conferences -
UN HABITAT III

Date: 8 April 2016

Time: 14.30

Venue: COUNCIL
JUSTUS LIPSIUS BUILDING
Rue de la Loi 175, 1048 BRUSSELS

1. Adoption of the agenda
2. Regional European Habitat meeting (Prague 16-18 March)
 - Debriefing (Presidency and Commission)
3. Preparation of a common EU position for UN Habitat III
 - Revised discussion paper
 - Draft Council conclusions
4. AOB

NB: Council documents are available on Extranet. A limited stock of documents produced immediately prior to the meeting will be available in the meeting room. Room attendants will provide copies on request at the earliest opportunity.

NB: Delegates requiring day badges to attend meetings should consult document 14387/1/12 REV 1 on how to obtain them.