



Brussels, 9 October 2018

CM 4682/18

PHARM  
SAN  
MI  
COMPET

## COMMUNICATION

### NOTICE OF MEETING AND PROVISIONAL AGENDA

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Contact: Laura ALEXANDRESCU  
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Subject: Working Party on Pharmaceuticals and Medical Devices

Date: 16 October 2018

Time: 14.30

Venue: COUNCIL  
EUROPA BUILDING  
Rue de la Loi 155, 1048 BRUSSELS

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1. Proposal for a Regulation of the European Parliament and of the Council on health technology assessment and amending Directive 2011/24/EU  
- *Continued examination*  
5844/18 PHARM 6 SAN 49 MI 61 COMPET 53 IA 43 CODEC 133 + COR 1
2. Any Other Business

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NB: Council documents are available on Delegates Portal. Room attendants will provide copies on request at the earliest opportunity.