



Brussels, 22 October 2018

CM 4909/18

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## COMMUNICATION

### NOTICE OF MEETING AND PROVISIONAL AGENDA

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Contact: Laura ALEXANDRESCU  
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Subject: Working Party on Pharmaceuticals and Medical Devices

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Date: 30 and 31 October 2018

Time: 10.00, 10.00

Venue: COUNCIL  
LEX BUILDING  
Rue de la Loi 145, 1048 BRUSSELS

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1. Proposal for a Regulation of the European Parliament and of the Council on health technology assessment and amending Directive 2011/24/EU  
- *Examination of Presidency suggestions for rewording of the Articles (doc. 13351/18)*
2. Any Other Business

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NB: Council documents are available on Delegates Portal. Room attendants will provide copies on request at the earliest opportunity.