



Brussels, 21 May 2019

CM 2940/19

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### COMMUNICATION

#### **NOTICE OF MEETING AND PROVISIONAL AGENDA**

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Subject: EU coordination meeting prior to the first session of the UN-Habitat Assembly

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Date: 26 May 2019  
Time: 13.00  
Venue: Conference room 14  
United Nations Office Nairobi (UNON)  
Nairobi, Kenya

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A first EU coordination meeting prior to the 1st Session of the UN-Habitat Assembly will take place on Sunday 26 May 2019 from 13h00.

#### Provisional agenda

1. Adoption of the Agenda
2. Organisational matters
3. Lines to take (Declaration; resolutions/decisions; rules of procedure)
4. AOB

Please note that additional EU coordination meetings on the spot may be convened as required during the session.