



Council of the European Union
General Secretariat

Brussels, 22 October 2024

CM 4720/24

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COMMUNICATION

NOTICE OF MEETING AND PROVISIONAL AGENDA

Contact:	cohafa@consilium.europa.eu
Tel./Fax:	n/a
Subject:	Meeting of the members of the Working Party on Humanitarian Aid and Food Aid (Directors)

Date:	11 November 2024
Time:	10:00, 14:00
Venue:	COUNCIL EUROPA BUILDING Rue de la Loi 167, 1048 BRUSSELS

11 November
(10:00-13:00; 14:00-16:00)

1. **Adoption of the agenda**
2. **Famine** (*incl. informal exchange with WFP and World Vision¹*)
3. **Humanitarian funding gap** (*incl. informal exchange with UN OCHA*)

¹ World Vision Brussels & EU Representation ivzw/aisbl, identification number in the EU Transparency Register: 64689102746-48.

4. **Humanitarian situation in the Middle East – focus on crises in Gaza and Lebanon** (*incl. informal exchange with UNRWA and UNHCR*)
5. **AOB**

NB: Delegation format is 1+1. Delegations are reminded to register their presence in the Delegates Portal.

NB: Please send a list of your delegates to this meeting, who do not have a Council badge, as soon as possible to the email address access.general@consilium.europa.eu.

NB: Council documents are available on Delegates Portal.