

**Council of the European Union** General Secretariat

Brussels, 3 December 2019

CM 5013/19

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## **COMMUNICATION**

## NOTICE OF MEETING AND PROVISIONAL AGENDA

Contact:	codev@consilium.europa.eu
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Subject:	Working Party on Preparation for International Development Conferences (UN HABITAT)
Date:	18 December 2019
Time:	10.30
Venue:	COUNCIL
	JUSTUS LIPSIUS BUILDING
	Rue de la Loi 175, 1048 BRUSSELS

- 1. Adoption of the agenda
- 2. UN-Habitat Executive Board meeting (Nairobi 19-20 November 2019)
  - Information (Presidency/EEAS) and exchange of views (nb: VTC participation of the EU Delegation in Nairobi)
- 3. 10th Word Urban Forum (WUF 10, Abu Dhabi, 8-13 February 2020)
  - Update (Chief of UN-Habitat Office for Europe) on World Urban Forum objectives, priorities and expected outcome and exchange of views
  - Exchange of views on EU objectives and representation
  - Discussion on preparation of key messages for the EU opening statement
  - Exchange of information concerning intended side events
- 4. AOB

Delegates who have no Council badge are kindly requested to bring a print out of the confirmation of their attendance from the Delegates Portal (by clicking on 'Preregister to this meeting') **or** to communicate the names of their participants until <u>cob 16 December</u> by e-mail to the Secretariat (<u>codev@consilium.europa.eu</u>) in order to be able to access the Council building.

Please remember to register your presence and travel arrangements on the Delegates Portal or via the room attendant <u>on the day of the meeting</u>.

NB: Council documents are available on Delegates Portal. Room attendants will provide copies on request at the earliest opportunity.